

REGENCY PLUS, INC.

SERIES 1320 & 2020 VINYL XO

XO OUTSWING CASEMENT WINDOW

INSTALLATION ANCHORAGE DETAILS

NOTES:

1.

THE PRODUCT SHOWN HEREIN IS DESIGNED AND MANUFACTURED TO COMPLY WITH REQUIREMENTS OF THE 8TH EDITION (2023) FLORIDA BUILDING CODE EXCLUDING THE HIGH VELOCITY HURRICANE ZONE (HVHZ).
2.

2X WOOD FRAMING, 1X OR 2X WOOD BUCK, METAL FRAMING AND CONCRETE/MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND CONCRETE/MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3.

1X BUCK OVER CONCRETE/MASONRY IS OPTIONAL. WHEN 1X BUCK IS USED, INSTALLATION ANCHORS WILL PASS THROUGH WINDOW FRAME AND 1X BUCK INTO CONCRETE/MASONRY SUBSTRATE. WHEN USED, 1X BUCKS SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE AND IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD. DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
4.

THE PRODUCT SHOWN HEREIN HAS BEEN TESTED TO THE FOLLOWING BY MOLIMA, LLC, 1410 EDEN ROAD, YORK, PA 17402.

4.1.

AAMA/WDMA/CSA 101/I.S.2/A440-2022/2017. SEE TEST REPORT NO. 33056.01-106-11, DATED 6/16/26 FOR SERIES 1320 XO CASEMENT.

4.2.

AAMA/WDMA/CSA 101/I.S.2/A440-2022/2017. SEE TEST REPORT NO. 33055.01-106-11, DATED 6/16/26 FOR SERIES 2020 XO CASEMENT.
5.

MATERIAL:

5.1.

FRAME: EXTRUDED RIGID PVC BY *VISION EXTRUSIONS GROUP LIMITED* PER CURRENT MIAMI-DADE NOA.

5.2.

REINFORCEMENT:

5.2.1.

VENTS AND FIXED PANEL AT TOP AND BOTTOM RAILS (HEAD AND SILL), ITEM NO. ST-888, 0.050 GALVANIZED STEEL OPEN TUBE.
6.

GLAZING:

6.1.

GLAZING DETAIL 1, AS TESTED FOR SERIES 1320:

6.1.1.

OVERALL: 7/8" NOMINAL INSULATING LAMINATED GLASS.

6.1.2.

GLASS THICKNESS: (1) LITE OF 3/16" NOMINAL ANNEALED GLASS TO THE INTERIOR AND (1) LITE OF 3/16" NOMINAL ANNEALED GLASS TO THE EXTERIOR.

6.1.3.

SPACER TYPE/SIZE: 1/2" NOMINAL CARDINAL ENDUR IG STAINLESS STEEL SPACER.

6.1.4.

GLAZING SYSTEM: SET FROM THE INTERIOR AGAINST (2) LEAF DUAL DUROMETER AND SECURED WITH (2) LEAF DUAL DUROMETER RIGID VINYL GLAZING BEADS.

6.2.

GLAZING DETAIL 2, AS TESTED FOR SERIES 2020:

6.2.1.

OVERALL: 7/8" NOMINAL INSULATING LAMINATED GLASS.

6.2.2.

GLASS THICKNESS: (1) LITE OF 1/8" NOMINAL TEMPERED GLASS TO THE INTERIOR AND (1) LITE OF 1/8" NOMINAL TEMPERED GLASS TO THE EXTERIOR.

6.2.3.

SPACER TYPE/SIZE: 5/8" NOMINAL CARDINAL ENDUR IG STAINLESS STEEL SPACER.

6.2.4.

GLAZING SYSTEM: SET FROM THE INTERIOR AGAINST (2) LEAF DUAL DUROMETER AND SECURED WITH (2) LEAF DUAL DUROMETER RIGID VINYL GLAZING BEADS.

6.3.

GLASS SHALL COMPLY WITH THE SAFETY GLAZING REQUIREMENTS OF THE 8TH EDITION (2023) FLORIDA BUILDING CODE, SECTION 2406 WHEN APPLICABLE.

6.4.

AS TESTED GLAZING MEETS ASTM E1300-16 FOR THE DESIGN CONDITIONS SHOWN IN THIS PRODUCT APPROVAL DOCUMENT.

7.

APPROVED IMPACT PROTECTIVE SYSTEM IS REQUIRED FOR THIS PRODUCT IN WIND BORNE DEBRIS REGIONS WHEN OPENING PROTECTION IS REQUIRED.

8.

SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".

9.

SEE INSTALLATION NOTES AND ANCHOR SCHEDULE ON SHEET 5 FOR DETAILS RELATED TO ANCHORAGE AND INSTALLATION REQUIREMENTS.

10.

ALL FASTENERS TO BE CORROSION RESISTANT OR HAVE A CORROSION RESISTANT COATING
- | PERFORMANCE RATING - SERIES 1320 & 2020 | |
|---|---------------|
| DESIGN PRESSURE RATING (PSF) | IMPACT RATING |
| +/- 50 PSF | NONE |
- | TABLE OF CONTENTS | |
|-------------------|---|
| SHEET | DESCRIPTION |
| 1 | NOTES |
| 2, 3 & 4 | ELEVATION AND ANCHOR ELEVATIONS |
| 5 | ANCHOR SCHEDULE AND INSTALLATION NOTES |
| 6 | VERTICAL SECTIONS - CONCRETE & WOOD SUBSTRATES |
| 7 | VERTICAL SECTIONS - METAL SUBSTRATES |
| 8 | HORIZONTAL SECTIONS - CONCRETE/MASONRY, WOOD & METAL SUBSTRATES |
| 9 & 10 | COMPONENTS AND FRAME CONSTRUCTION |
| 11 | BILL OF MATERIALS |
- This item has been digitally signed and sealed by Robert J. Amoruso, PE on the date adjacent to the seal. Signature must be verified on any electronic copies.
- REGENCY PLUS, INC.

2000 LOCUST GAP HIGHWAY

MT. CARMEL, PA 17851

SERIES 1320 & 2020 VINYL XO OS CASEMENT

WINDOWANCHORAGE DETAILS

REVISION DESCRIPTION	DATE				
	BY				
	REV.				

DATE: 2/10/26	DWN BY: RJA	CHK BY: RJA	SCALE: NONE
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ROBERT J. AMORUSO, P.E. #49752

AMORUSO CONSULTING ENG., LLC

FBPE REGISTRATION NO. 38327

226 N NOVA RD, NO. 142

ORMOND BEACH, FL 32174

RJAENGPE@GMAIL.COM

PROFESSIONAL ENGINEER

STATE OF FLORIDA

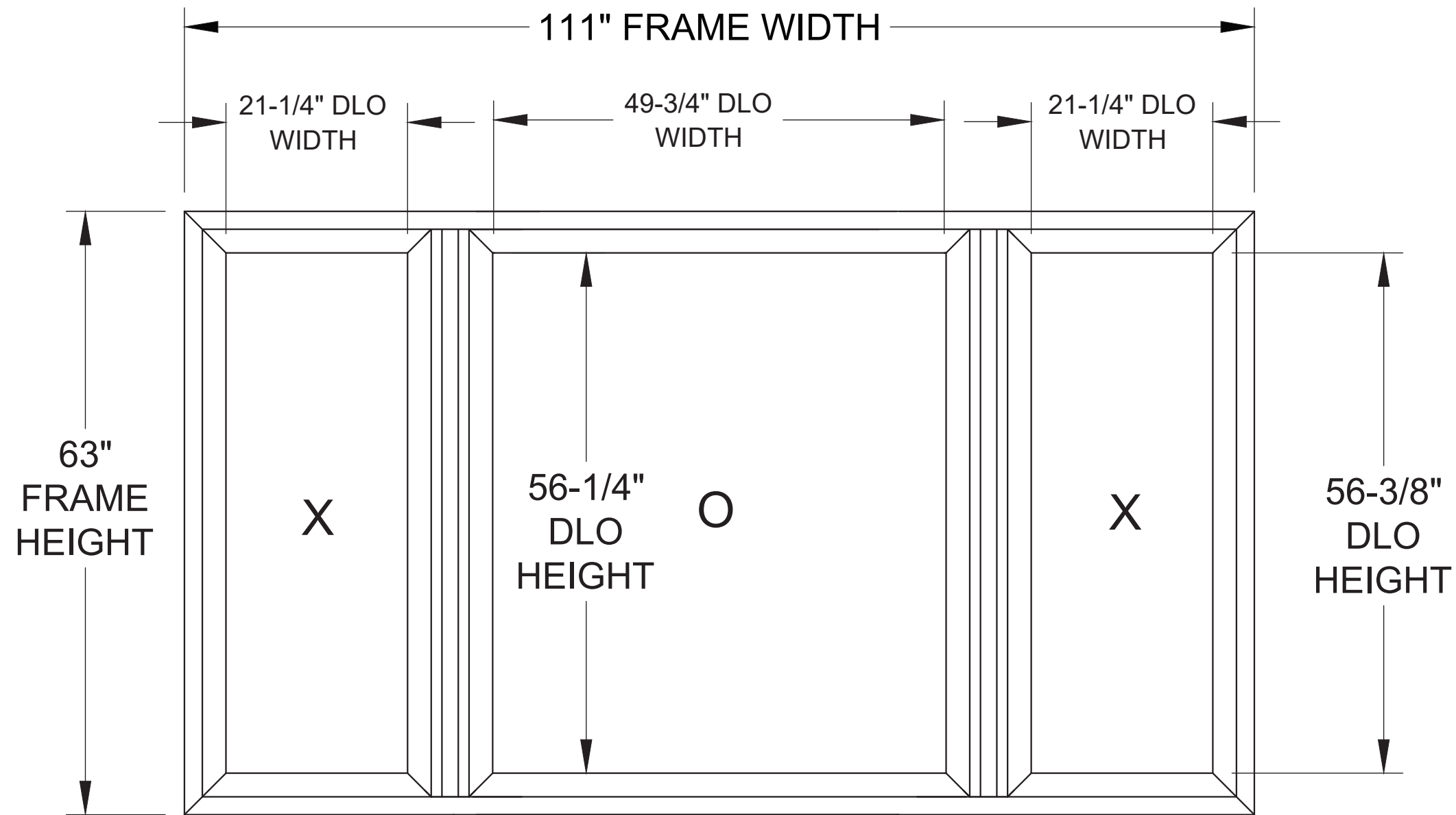
License No. 49752

ROBERT JAMES AMORUSO

Digitally signed by Robert J Amoruso

Date: 2026.07.17 10:57:14 -04'00'

PROJECT#:	ACE-2026-138
DWG/REV:	RPLS0091, Rev. 0
SHT:	1 of 11



SERIES 1320 & 2020 VINYL OUTSWING
CASEMENT WINDOW
EXTERIOR VIEW

NOTES:

1. MAXIMUM ACTIVE PANEL (VENT) SIZE: 26-1/2" X 61-1/4"
2. FIXED PANEL SIZE: 54-1/2" X 61-1/4"
3. WEEP HOLES EMPLOYED AT SILL. SEE SHEET 9 FOR LOCATION.
4. SEE SHEET 9 FOR COMPONENT IDENTIFICATION.

PERFORMANCE RATING - SERIES 1320 & 2020	
DESIGN PRESSURE RATING (PSF)	IMPACT RATING
+/- 50 PSF	NONE

REGENCY PLUS, INC.
2000 LOCUST GAP HIGHWAY
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SERIES 1320 & 2020 VINYL XOX OS CASEMENT WINDOWANCHORAGE DETAILS	DATE				
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	REVISION DESCRIPTION				
	REV.				

DATE: 2/10/26	DWN BY: RJA	CHK BY: RJA	SCALE: NONE
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ROBERT J. AMORUSO, P.E. #49752
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Date: 2026.07.17
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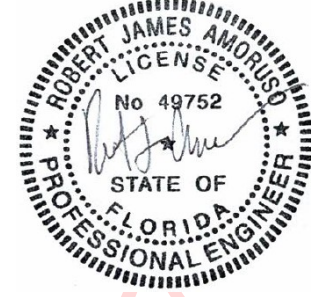
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DWG/REV:	RPLS0091, Rev. 0
SHT:	2 of 11

SERIES 1320 & 2020 VINYL XO OS CASEMENT
WINDOWANCHORAGE DETAILS

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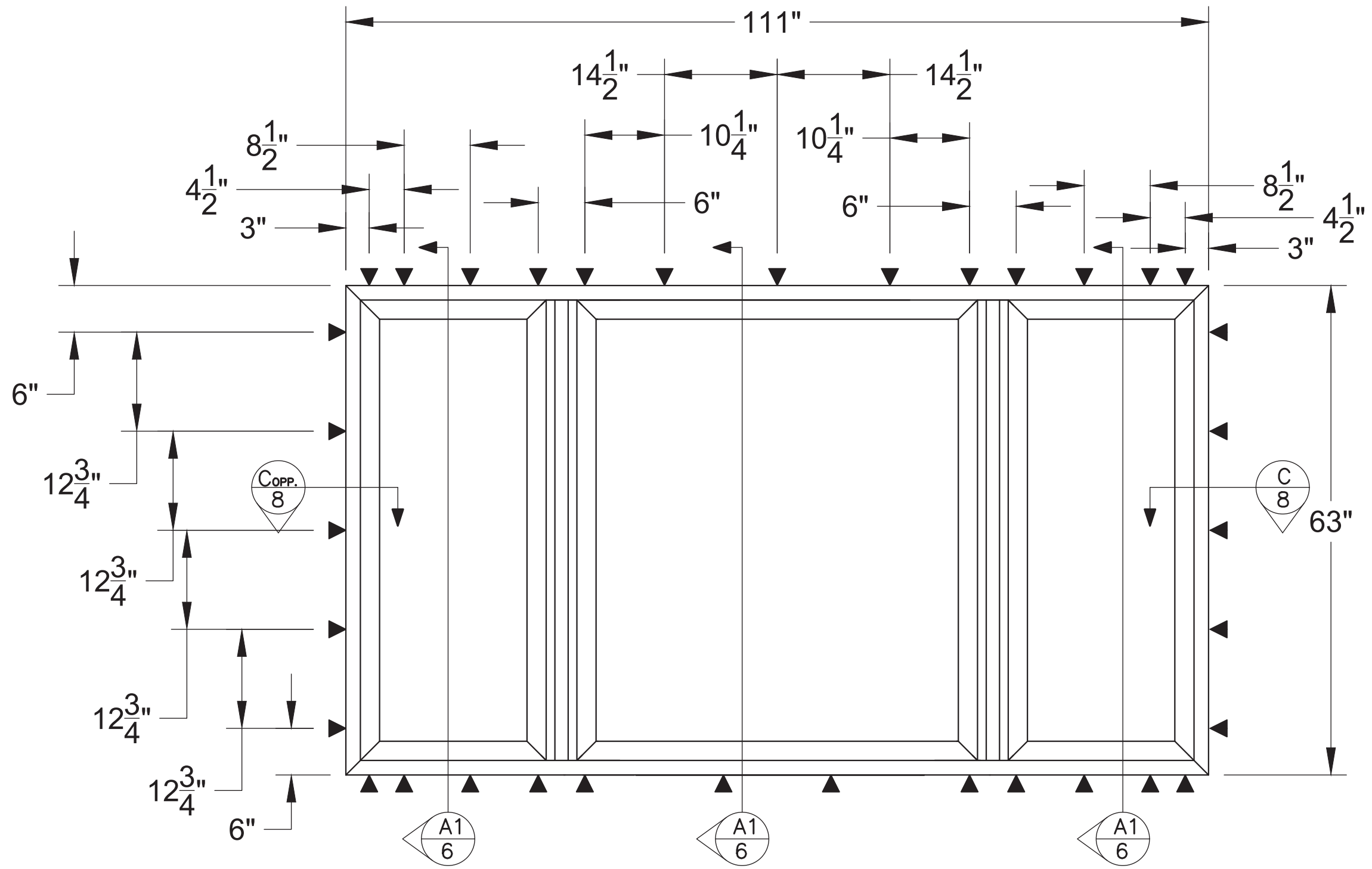
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SHT:	3 of 11



SERIES 1320 & 2020 VINYL OUTSWING
CASEMENT WINDOW
EXTERIOR VIEW
CONCRETE & CMU ANCHORAGE

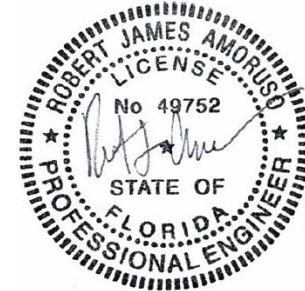
- INSTALLATION NOTES:
1. HEAD AND SILL ANCHORAGE THE SAME.
 2. JAMB ANCHORAGE SAME.
 3. +/- 1" TOLERANCE ON ANCHOR LOCATION.
3.1. TAPCON MINIMUM SPACING IS 4" OC.

SERIES 1320 & 2020 VINYL XO OS CASEMENT
WINDOWANCHORAGE DETAILS

REVISION DESCRIPTION	DATE			
	BY			
REV.				

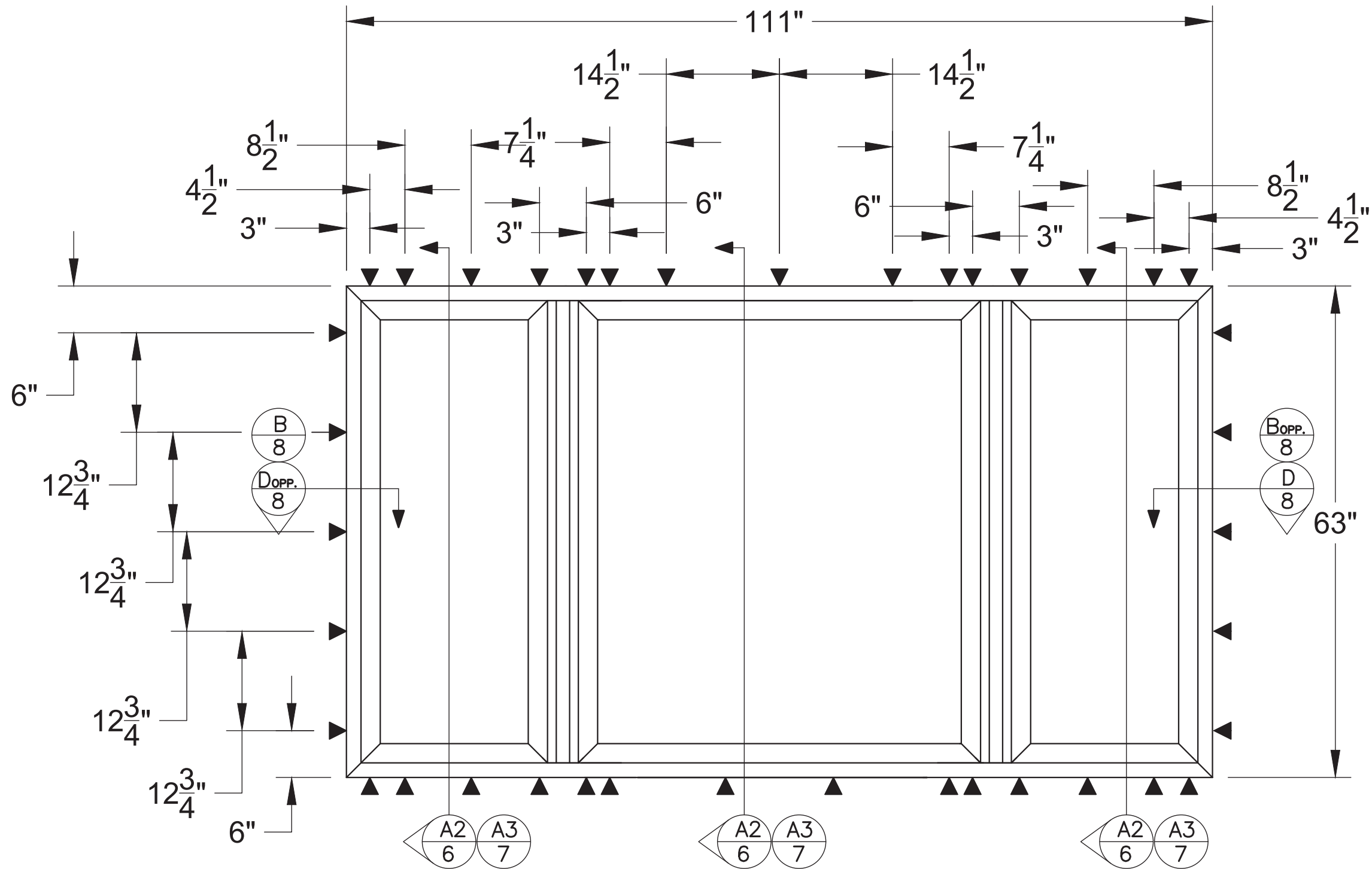
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SHT:	4 of 11



SERIES 1320 & 2020 VINYL OUTSWING
CASEMENT WINDOW
EXTERIOR VIEW
2X WOOD & STEEL STUD ANCHORAGE

- INSTALLATION NOTES:
1. HEAD AND SILL ANCHORAGE THE SAME.
 2. JAMB ANCHORAGE SAME.
 3. +/- 1" TOLERANCE ON ANCHOR LOCATION.
 - 3.1. SHEET METAL, WOOD AND TAPPING SCREW MINIMUM SPACING IS 2" OC.

ANCHOR SCHEDULE							
ANCHORING METHOD	SUBSTRATE	SCREW HEAD TYPE	SCREW SIZE	MANUFACTURER AND/OR SPECIFICATION (1)	EMBEDMENT (IN)	EDGE DISTANCE (IN)	ANCHOR CAPACITIES BASED ON THE FOLLOWING SUBSTRATE STRENGTHS
THROUGH FRAME	CONCRETE	HEX OR PAN HEAD PREFERRED.	1/4"	ITW TAPCONS	1-1/2"	1-1/2"	MIN. 2500 PSI CONCRETE
	MASONRY (BLOCK/CMU)	FLAT HEAD ACCEPTABLE.	1/4"	ITW TAPCONS	1"	2"	ASTM C90 MED. WT. (DENSITY) > 117 PCF) MASONRY (CMU) MIN
	WOOD	PAN HEAD PREFERRED.	NO. 12	ANSI B18.6.1 (WOOD SCREW)	1-1/2"	1"	WOOD WITH A MINIMUM SPECIFIC GRAVITY: 0.55 (HVHZ) OR 0.42 (NON-HVHZ)
			NO. 12	ASME B18.6.4 (TAPPING SCREW)	1-1/2"	1"	
	STEEL STUD	FLAT HEAD ACCEPTABLE.	NO. 12	ASME B18.6.4 (GRADE 5 TAPPING SCREW) Type AB Threads (requires pilot hole) or Self-Drilling (drill shaped point)	At least three full threads protrude into the interior of the steel stud.	3/8"	STEEL STUD, MIN. 20 GA. 33 MIL., 0.0329 INCH Fy = 33 KSI MIN. AND Fu = 45 KSI MIN.
	NOTES:						
(1) ITW (ADVANCED THREADFORM TECHNOLOGY) TAPCONS WILL BE USED FOR CONCRETE/MASONRY INSTALLATION.							

INSTALLATION NOTES:

1. APPROVED INSTALLATION SUBSTRATES INCLUDE THE FOLLOWING:

1.1. WOOD FRAMING,

1.2. STEEL STUD FRAMING, AND

1.3. CONCRETE AND/OR MASONRY.
2. 2X WOOD FRAMING, 1X OR 2X WOOD BUCK, METAL FRAMING AND CONCRETE/MASONRY OPENING TO BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE. FRAMING AND CONCRETE/MASONRY OPENING IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
3. 1X BUCK OVER CONCRETE/MASONRY IS OPTIONAL. WHEN 1X BUCK IS USED, INSTALLATION ANCHORS WILL PASS THROUGH WINDOW FRAME AND 1X BUCK INTO CONCRETE/MASONRY SUBSTRATE. WHEN USED, 1X BUCKS SHALL BE DESIGNED AND ANCHORED TO PROPERLY TRANSFER ALL LOADS TO STRUCTURE AND IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD. DISSIMILAR MATERIALS MUST BE SEPARATED WITH APPROVED COATING OR MEMBRANE. SELECTION OF COATING OR MEMBRANE IS THE RESPONSIBILITY OF THE ARCHITECT OR ENGINEER OF RECORD.
4. SHIM AS REQUIRED AT EACH INSTALLATION ANCHOR WITH LOAD BEARING SHIM. SHIM WHERE SPACE OF 1/16" OR GREATER OCCURS. MAXIMUM ALLOWABLE SHIM STACK TO BE 1/4".
5. SEE ANCHOR SCHEDULE ABOVE FOR ANCHOR TYPES AND SUBSTRATE REQUIREMENTS.
6. INTERIOR AND EXTERIOR FINISHES BY OTHERS. NOT SHOWN FOR CLARITY.
7. PERIMETER AND JOINT SEALANT BY OTHERS TO BE DESIGNED AND/OR SPECIFIED IN ACCORDANCE WITH ASTM E2112.

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2000 LOCUST GAP HIGHWAY
MT. CARMEL, PA 17851

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	REV.				

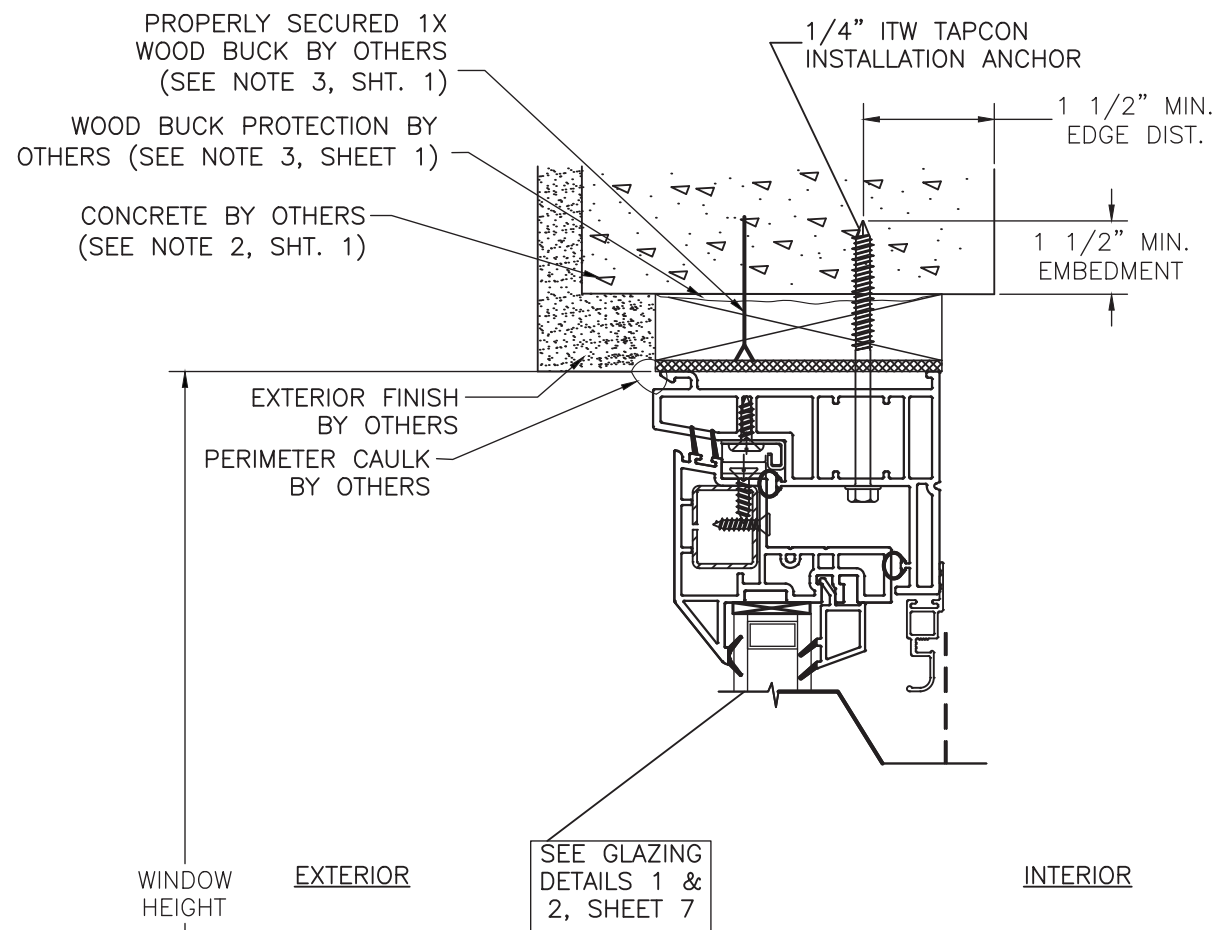
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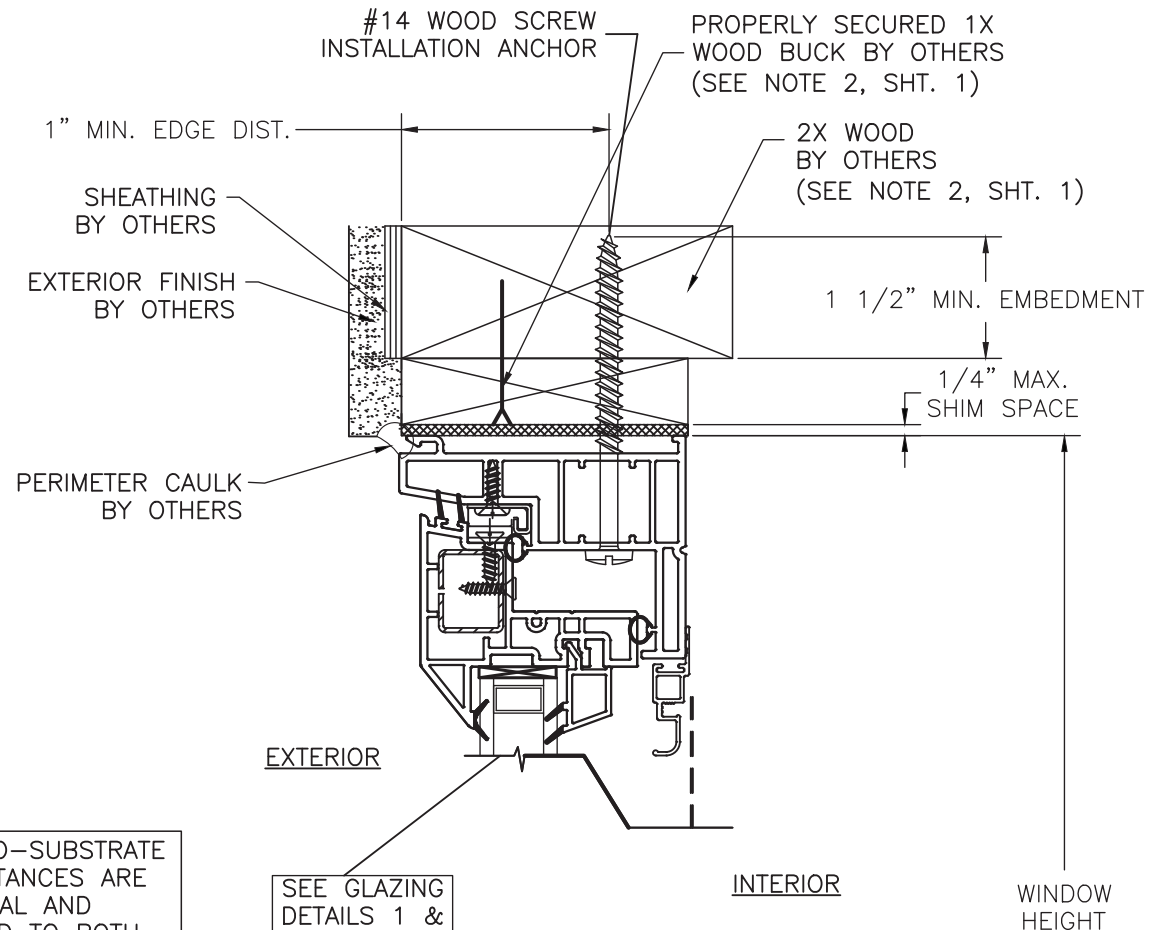


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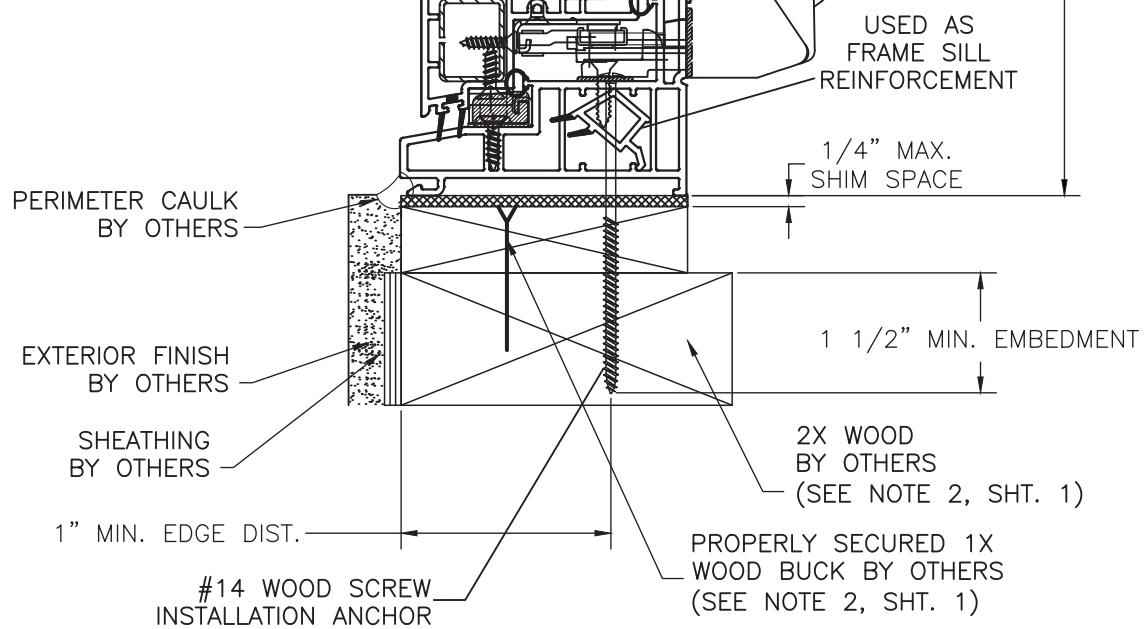
PROJECT#:	ACE-2026-138
DWG/REV:	RPLS0091, Rev. 0
SHT:	5 of 11



ANCHOR-TO-SUBSTRATE
EDGE DISTANCES ARE
TYPICAL AND
MEASURED TO BOTH
SIDES OF SUBSTRATE



USED AS
FRAME SILL
REINFORCEMENT



A1 VERTICAL SECTION
CONCRETE SUBSTRATE

A2 VERTICAL SECTION
WOOD SUBSTRATE

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WINDOWANCHORAGE DETAILS

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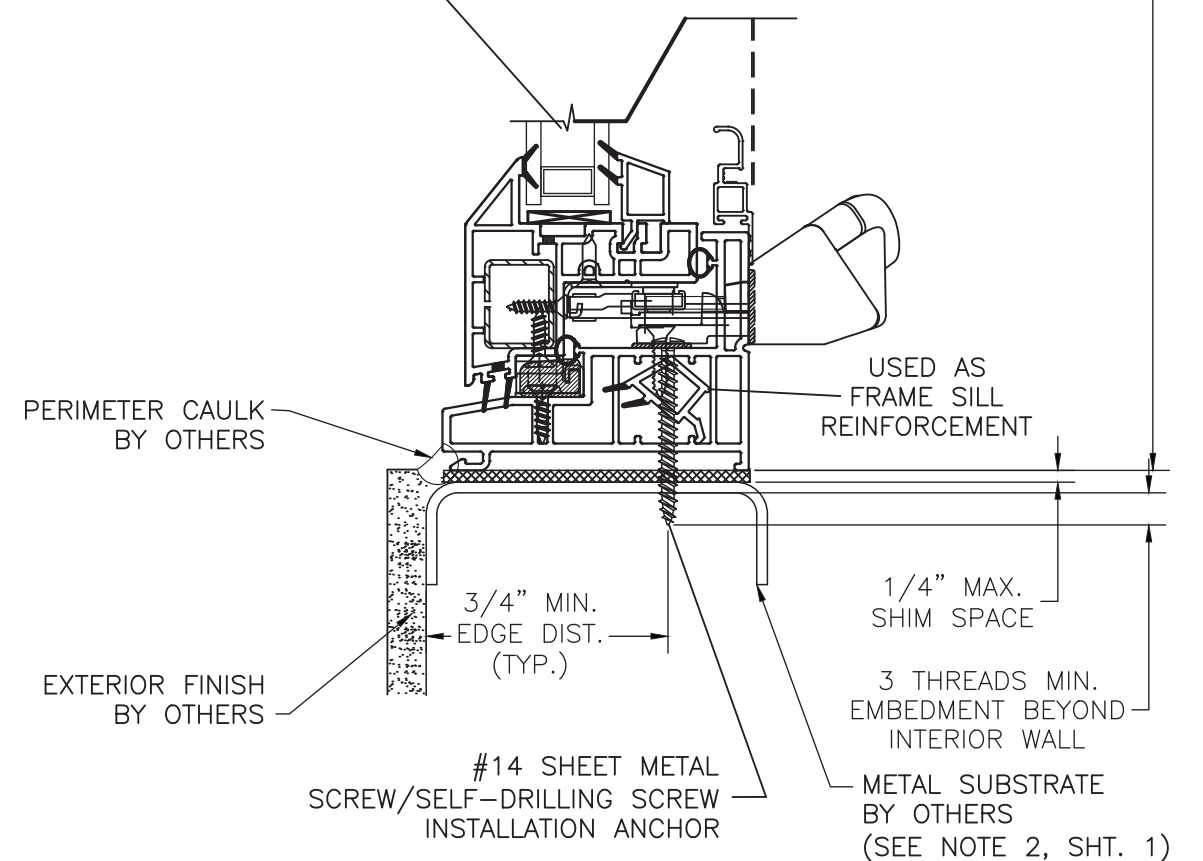
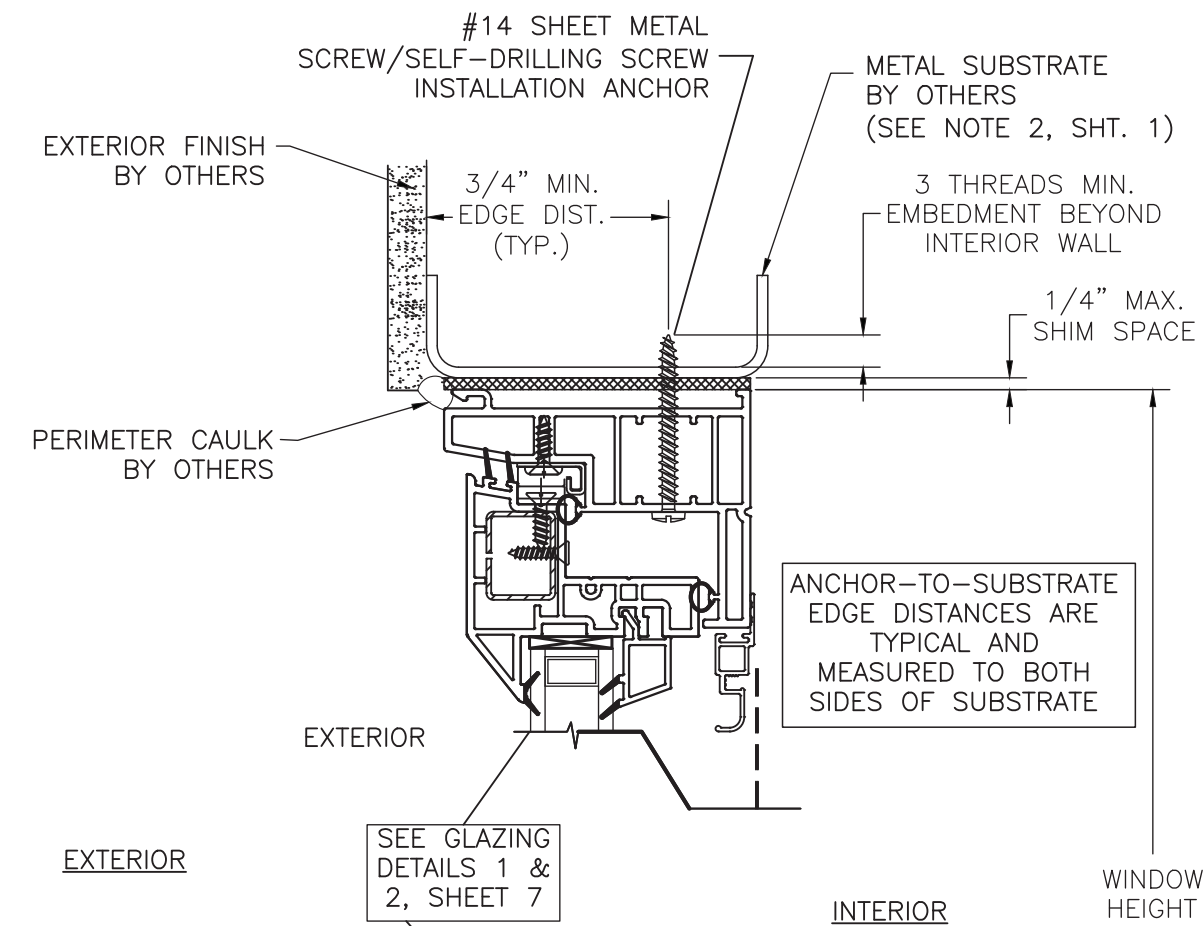
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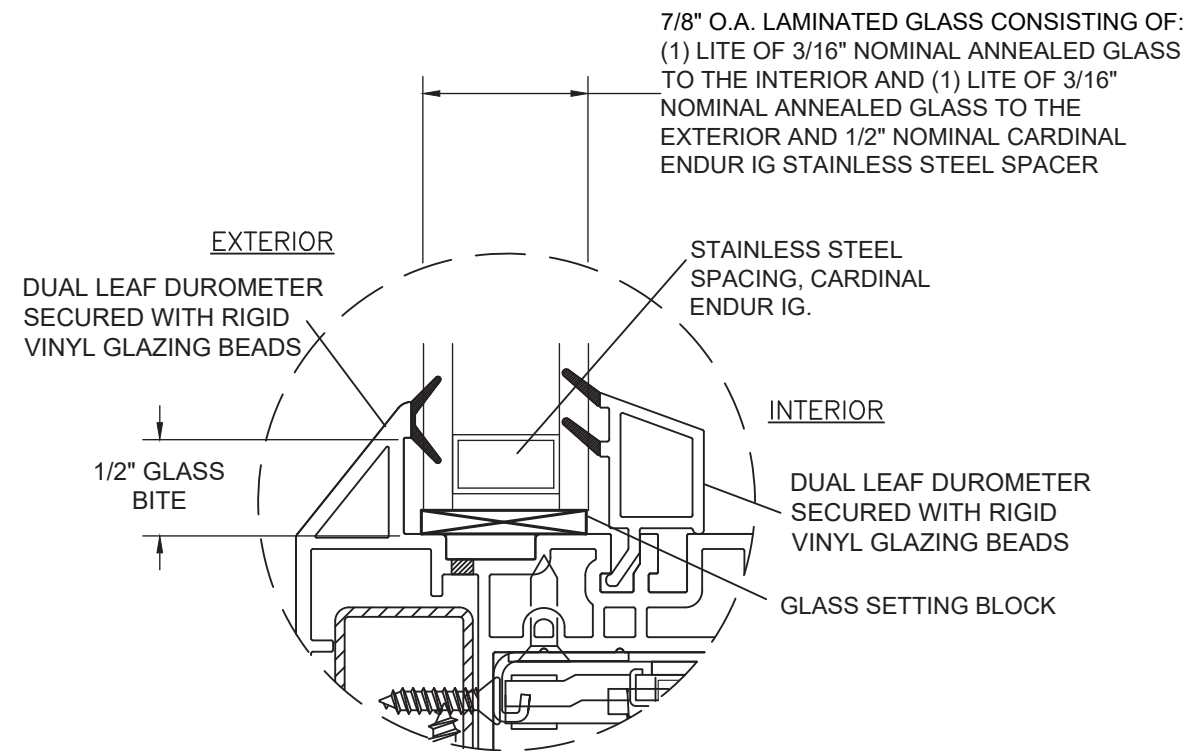
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SHT:	6 of 11

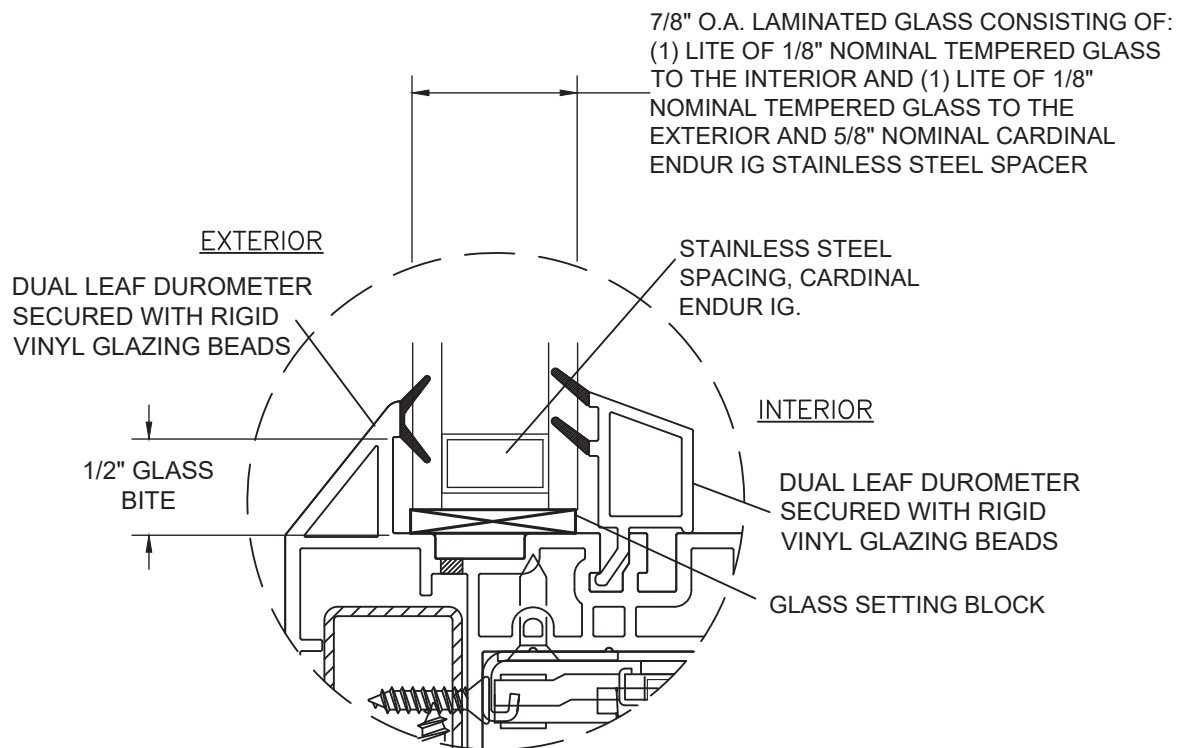


A3

VERTICAL SECTION METAL SUBSTRATE



**GLAZING DETAIL 1
(SERIES 1320)**



**GLAZING DETAIL 2
(SERIES 2020)**

REGENCY PLUS, INC.
2000 LOCUST GAP HIGHWAY
MT. CARMEL, PA 17851

SERIES 1320 & 2020 VINYL XOX OS CASEMENT WINDOWANCHORAGE DETAILS

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SHT:	7 of 11

SERIES 1320 & 2020 VINYL XOX OS CASEMENT
WINDOWANCHORAGE DETAILS

DATE	BY	REVISION DESCRIPTION	REV.				

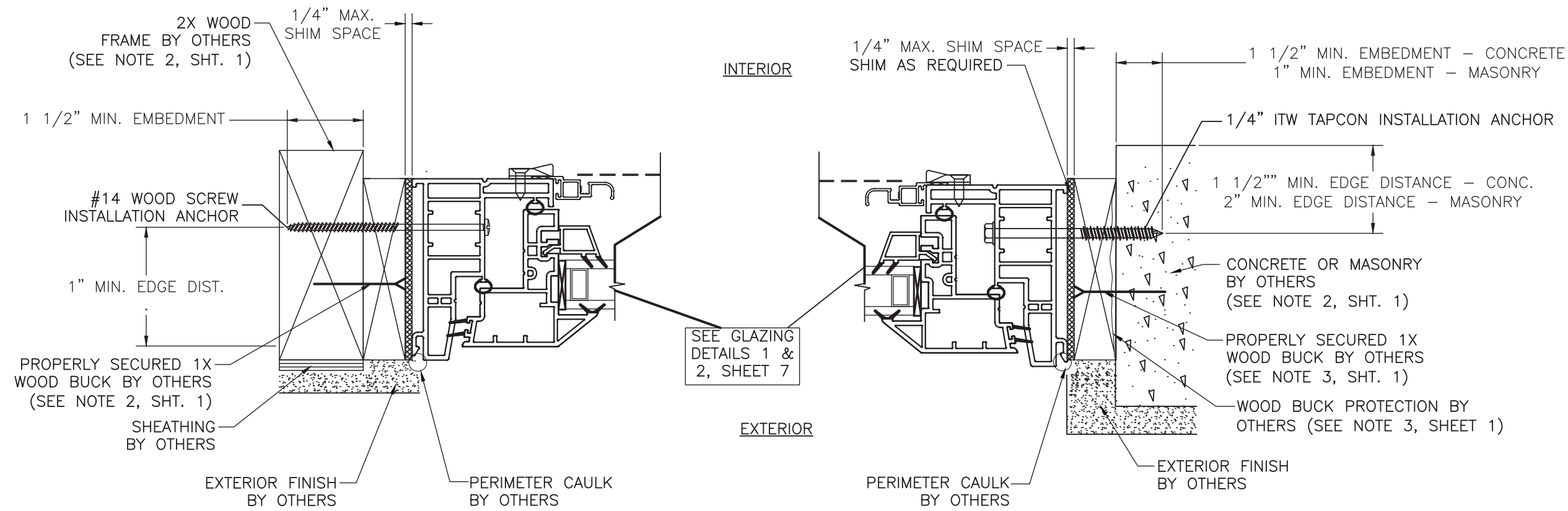
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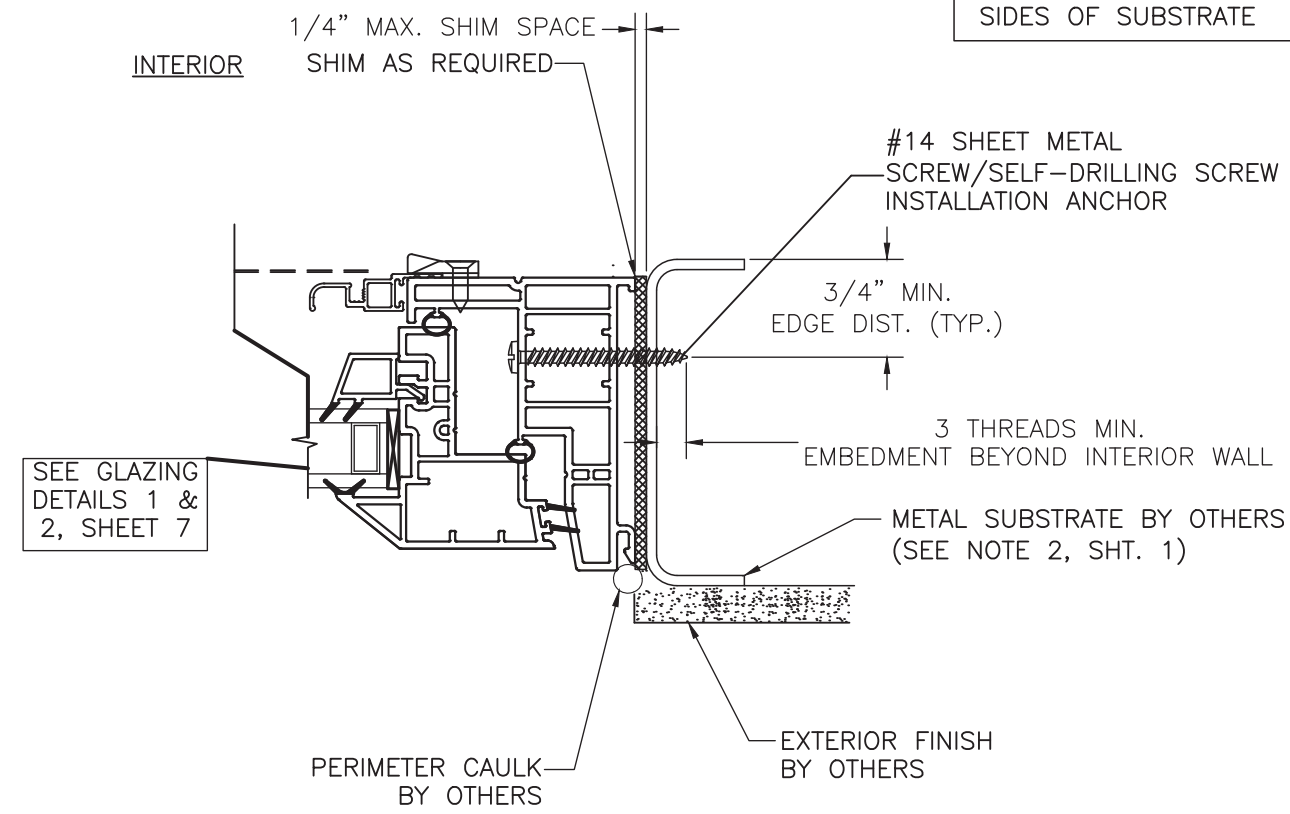


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SHT:	8 of 11



ANCHOR-TO-SUBSTRATE
EDGE DISTANCES ARE
TYPICAL AND
MEASURED TO BOTH
SIDES OF SUBSTRATE

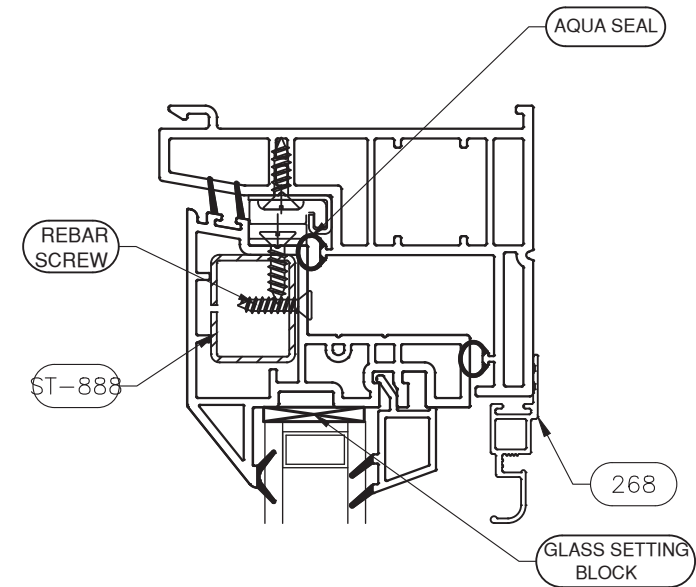
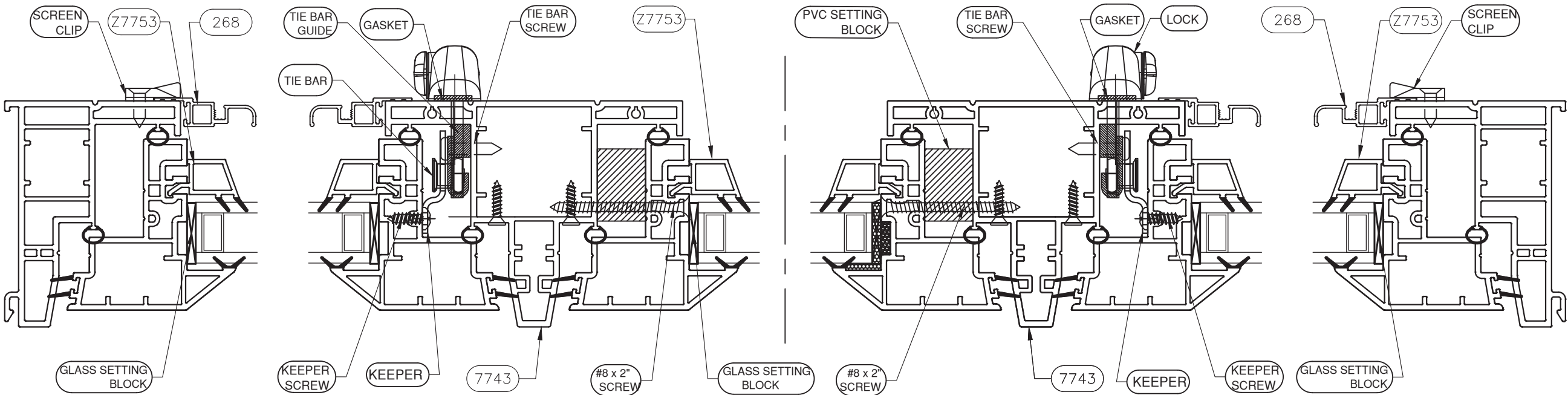


SERIES 1320 & 2020 VINYL XOX OUTSWING CASEMENT WINDOW

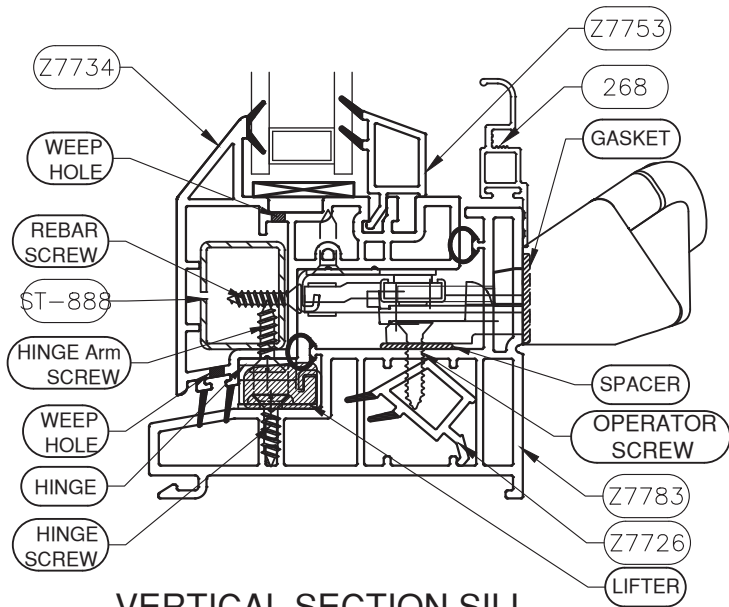
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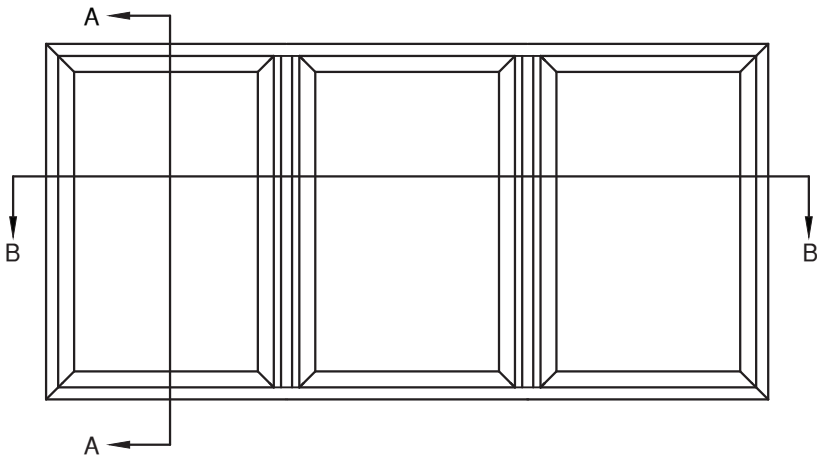
B-B



VERTICAL SECTION HEAD
A-A



VERTICAL SECTION SILL
A-A



REGENCY PLUS, INC.
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SERIES 1320 & 2020 VINYL XOX OS CASEMENT
WINDOWANCHORAGE DETAILS

REV.	REVISION DESCRIPTION	BY	DATE

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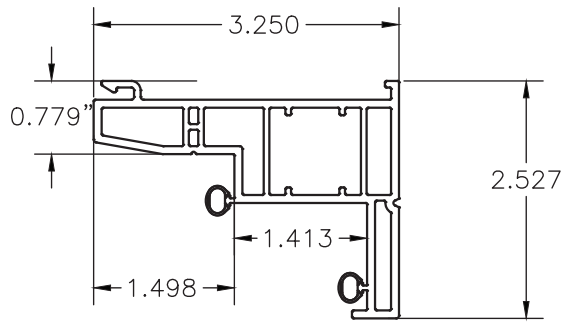


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Amoruso
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SHT:	9 of 11

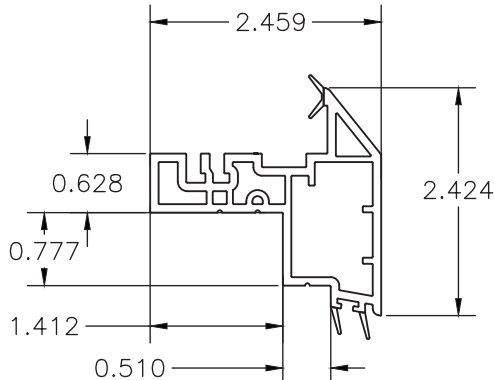
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MAIN FRAME
0.085" TYP. WALL THICKNESS



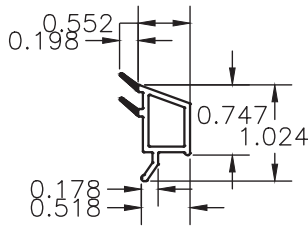
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SASH FRAME
0.080" TYP. WALL THICKNESS



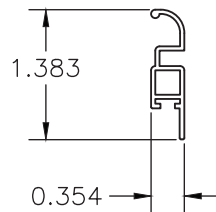
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GLAZING BEAD
0.060" TYP.
WALL THICKNESS



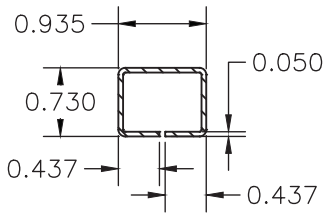
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SCREEN FRAME
0.045" TYP.
WALL THICKNESS



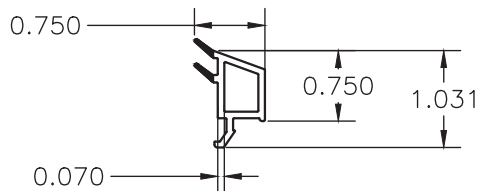
ST-888

SASH REINFORCEMENT
0.05" TYP. WALL
THICKNESS
GALVANIZED



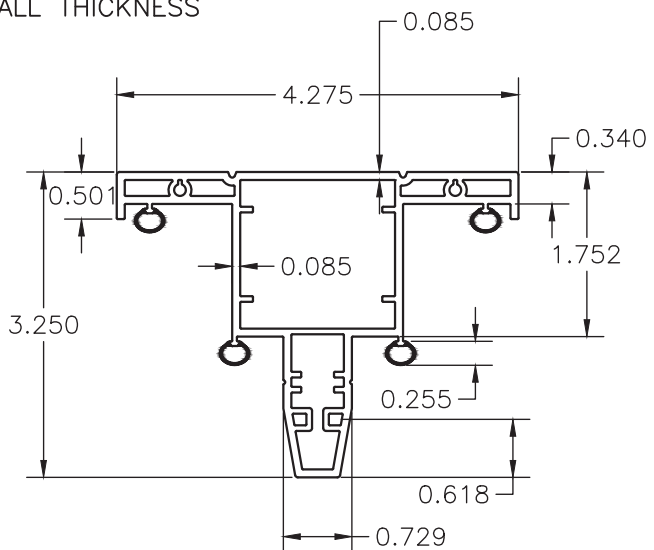
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MASTER FRAME INSERT
0.07" TYP. WALL THICKNESS

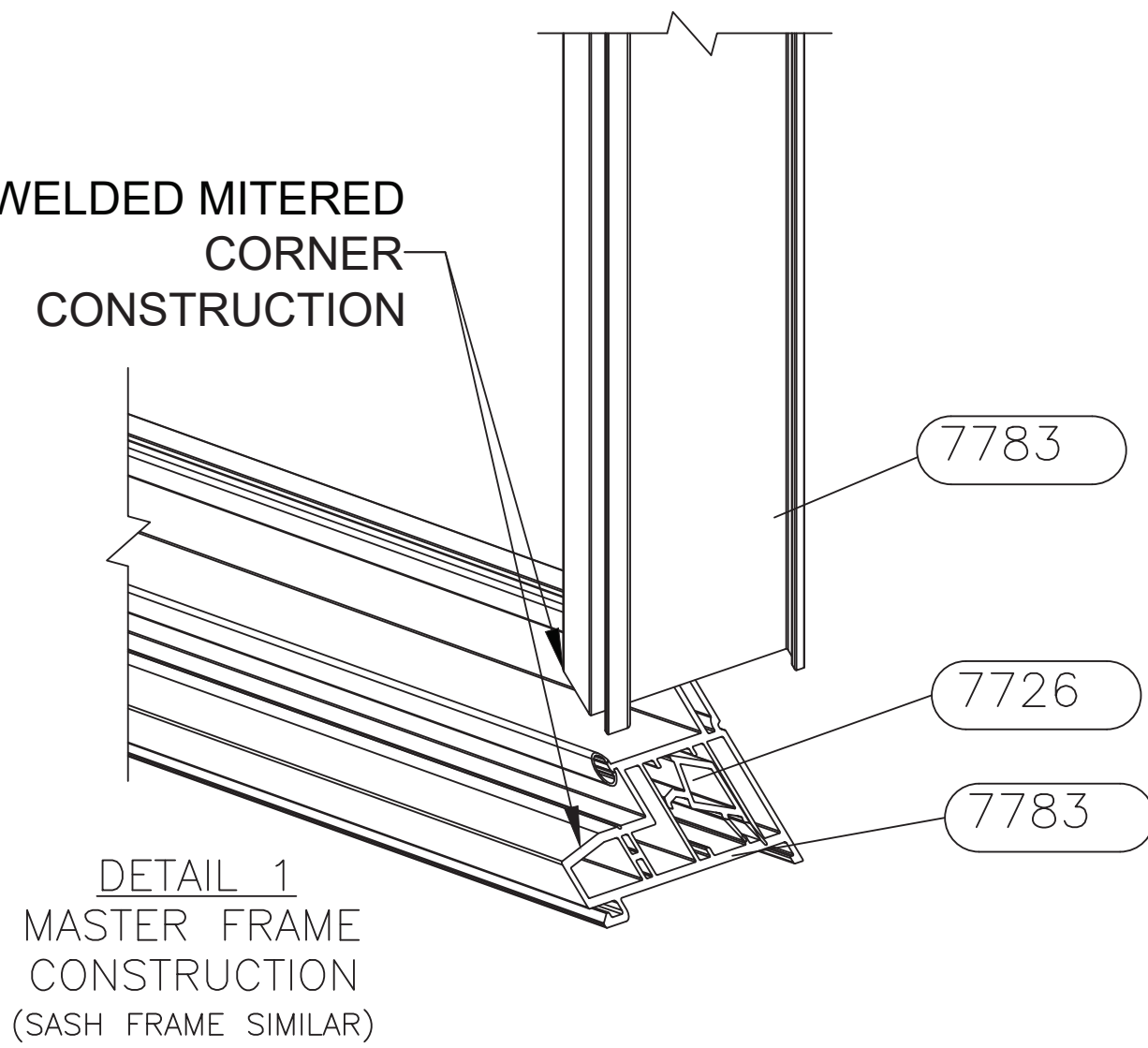


7743

T-MULLION 0.085" TYP.
WALL THICKNESS



WELDED MITERED
CORNER
CONSTRUCTION



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2000 LOCUST GAP HIGHWAY
MT. CARMEL, PA 17851

SERIES 1320 & 2020 VINYL XO OS CASEMENT WINDOWANCHORAGE DETAILS	DATE				
	BY				
	REVISION DESCRIPTION				
	REV.				

DATE: 2/10/26	DWN BY: RJA	CHK BY: RJA	SCALE: NONE
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ROBERT J. AMORUSO, P.E. #49752
AMORUSO CONSULTING ENG., LLC
FBPE REGISTRATION NO. 38327
226 N NOVA RD, NO. 142
ORMOND BEACH, FL 32174
RJAENGPE@GMAIL.COM



Digitally signed
by Robert J
Amoruso
Date: 2026.07.17
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PROJECT#:	ACE-2026-138
DWG/REV:	RPLS0091, Rev. 0
SHT:	10 of 11

Series Tech 1320 Casement Anneal 3-Lite / Bill of Material				
Series Tech 2020 Casement Tempered 3-Lite / Bill of Material				
Supplier	Part Numbers	Description	Comments	Quantity
Vision Dominion	IV White / 7783	Master Frame (H)		2
Vision Dominion	IV White / 7783	Master Frame (W)		2
Vision Dominion	IV White / 7734	Sash Frame (Operating Sash) / (H)		6
Vision Dominion	IV White / 7734	Sash Frame (Operating Sash) / (W)		6
Vision Dominion	IV White / 7743	T-Mullion / (H)		2
Vision Dominion	IV White / 7753	Glazing Bead Stop (Operating Sash) / (H)		4
Vision Dominion	IV White / 7753	Glazing Bead Stop (Operating Sash) / (W)		4
Vision Dominion	IV White / 7726	Master Frame (W) Insert		2
Mountain Ridge Metal	O14764	Single Leg Frame New White (H)		4
Mountain Ridge Metal	O14764	Single Leg Frame New White (W)		4
Phifer	3024413	Fiberglass Screen Cloth Charcoal / 24" x 600'		2
Imperial Plastic USA	EX-FLX-Q150-TPE-BK	Screen Spline (H / W)		8
Hygrade Metals	CK252X260	Aluminum Corner Keys		8
Hygrade Metals	ST-888-168-0.062	Sash Frame (Operating Sash) / (W)		6
Ashland Hardware	8794352	Screen Clip Clear		8
Lindenmeyr	FB1383	30PP12-18P50-9/16 X1 3/8 X 3 Foam Block		4
Novagard Silicones	02-MX0150010C2	Accessory Parts Installation Translucent		3
Sabic Polymershapes	41215106-C/1"x2"x13mm	Fixed Center Sash		20
Amesbury /Truth	12614.32	Handle Cover-L-White		1
Amesbury /Truth	12616.32	Handle Cover-R-White		1
Amesbury /Truth	14690.93	Casement Sash-LH-Bracket		1
Amesbury /Truth	14691.93	Casement Sash-RH-Bracket		1
Amesbury /Truth	14.97.00.071	Hinge-LH-Egress Impact Common Track		2
Amesbury /Truth	14.97.00.070	Hinge-RH-Egress Impact Common Track		2
Amesbury /Truth	14.97.00.203	Hinge-LH-Egress Impact		2
Amesbury /Truth	14.97.00.204	Hinge-RH-Egress Impact		2
Amesbury /Truth	21306	Casement Operator Red Cap		2
Amesbury /Truth	22648	Sash Lifter		2
Amesbury /Truth	24.30.32.004	Encore Multi-Point Lock / Short / Gasket		2
Amesbury /Truth	32658	Encore Operator White Gasket		2
Amesbury /Truth	23820	Encore Support Plate		2
Amesbury /Truth	21544	Operator Spacer		2
Amesbury /Truth	32627.93	Encore Keeper LH		4
Amesbury /Truth	32626.93	Encore Keeper RH		4
Amesbury /Truth	33705	MP Tie Bar Guide		8
Amesbury /Truth	38.94	Casement Tie Bar 38.9		2
Amesbury /Truth	19128.92	# 10-24 x 11/16" Self Tapping Machine / Lock Handle		4
GLF Corporation	120520	# 8 x 2" Screw Tek / Setting Blocks / Fixed Center Section		16
GLF Corporation	171859	# 8 x 5/8" Tek / Stud Bracket		40
GLF Corporation	156466	# 10 x 2 1/2" Tek		6
GLF Corporation	119977	# 8 x 1" Tek / Casement Operator		12
GLF Corporation	117595	# 6 x 5/8" Tek / Frame Center Section		16
GLF Corporation	117595	# 6 x 5/8" Tek / Sash Rebar (LH)		4
GLF Corporation	117595	# 6 x 5/8" Tek / Sash Rebar (RH)		4
GLF Corporation	117598	# 8 x 1" Tek / Flat Head SS Tiebar Guide		12
GLF Corporation	120145	# 8 x 1/2" Pan Head / Keeper Screws		16
GLF Corporation	127315	# 10 x 1" FLT Sharp Point / Operator Screws		16
GLF Corporation	116506	# 5 x 3/8" Tek / Screen Clips White		8
Frank Lowe	2NB-8K-0.125-032-064	Glass Setting Blocks Fixed (W) Base		4
Frank Lowe	2NB-8K-0.125-032-064	Glass Setting Blocks Sash (W) (RH /LH) Base		4
Cardinal	Single Strength Anneal	Operating Lock Sash / 3.9 Q366 / 15.8 FED / 3.9	Series 1320	2
Cardinal	Single Strength Anneal	Fixed / 3.9 Q366 / 15.8 FED / 3.9	Series 1320	1
Cardinal	Double Strength Tempered	Operating Lock Sash / 3.1 T Q366 / 15.8 FED / 3.1 T	Series 2020	2
Cardinal	Double Strength Tempered	Fixed / 3.1 T Q366 / 15.8 FED / 3.1 T	Series 2020	1

REGENCY PLUS, INC.
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